


Work Order ID 82700

82700

Page 1

Thursday, April 05, 2012 8:10:01 AM

Item ID: DSK077 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: D2892-1 TURNING DETAIL
 Start Date: 4/5/2012 Start Qty: 7.00 *7* Cust Item ID:
 Required Date: 4/20/2012 Req'd Qty: 7.00 *7* Customer:
 Reference:

Approvals: Process Plan:  Date: 12-04-5 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSK077	Rev A								

100 0.00
 100 MORI SEIKI CNC LATHE LARGE
 Doosan Memo
 Doosan Lathe Turn blank as per Folio FA082
 check bore with DT8495
 SA 12/4/25 7 0

110 0.00
 110 QC2- Inspect parts off machine FAI/FAIB
 QC Memo
 Quality Control SA 12/4/25 7 0

120 0.00
 120 QC8- Inspect parts - second check
 QC Memo
 Quality Control JL 12-04-25 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 82700***82700***

Page 2

Thursday, April 05, 2012 8:10:01 AM

Item ID: DSK077 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: D2892-1 TURNING DETAIL
Start Date: 4/5/2012 Start Qty: 7.00 ***7*** Cust Item ID:
Required Date: 4/20/2012 Req'd Qty: 7.00 ***7*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and Stock in Kanban Location: MAT060		SL	12-04-25					
140									
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

12/4/25 [Signature]

12-04-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

Thursday, April 05, 2012 8:10:14 AM

Work Order ID: 82700

82700

Parent Item: DSK077

DSK077

Parent Item Name: D2892-1 TURNING DETAIL

Start Date: 4/5/2012

Required Date: 4/20/2012

Start Qty: 7.00

Required Qty: 7.00

Comments: IPP rev A. 08.03.13 new issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D6104-003

Manufactured

No

Each

16.0000

7

D6104-003

**

SD 12/4/25

Round Billet, 17-4

Location

Loc Qty

Loc Code

MAT043

16

60943

3

81882

13

7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	82700
Description: Turning Detail for D2892-1		Part Number:	DSK077
Inspection Dwg: DSK077	Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	2.524	2.529		2.529	2.529	2.529	2.529	2.529
B	3.702	3.722		3.720	3.720	3.712	3.712	3.712
C	2.814	2.834		2.823	2.823	2.823	2.823	2.823
D	0.718	0.738		.730	.730	.730	.730	.730
E	0.090	0.110		.100	.100	.100	.095	.099
F	2.714	2.734		2.723	2.723	2.723	2.723	2.723
G	2.029	2.049		2.040	2.040	2.040	2.040	2.040
H	3.214	3.234		3.223	3.223	3.223	3.223	3.223
I	0.913	0.933		.923	.923	.923	.923	.923
J	0.022	0.042		.031	.031	.031	.031	.031
K	0.090	0.110		.099	.099	.098	.098	.098
L								
M								
N								
O								
P								

Measured by: SA Date: 12/4/25

Audited by: SL Date: 12-04-25

Prototype Approval: _____ Date: _____

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	<u>[Signature]</u>

DART AEROSPACE LTD		Work Order:	82700
Description: Turning Detail for D2892-1		Part Number:	DSK077
Inspection Dwg: DSK077	Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	2.524	2.529		2.525	2.529			
B	3.702	3.722		3.712	3.713			
C	2.814	2.834		2.823	2.823			
D	0.718	0.738		.730	.730			
E	0.090	0.110		.100	.100			
F	2.714	2.734		2.723	2.723			
G	2.029	2.049		2.040	2.040			
H	3.214	3.234		3.233	3.233			
I	0.913	0.933		.928	.928			
J	0.022	0.042		.031	.031			
K	0.090	0.110		.098	.098			
L								
M								
N								
O								
P								

Measured by: SL Date: 12/4/25

Audited by: SL Date: 12-04-25

Prototype Approval: _____ Date: _____

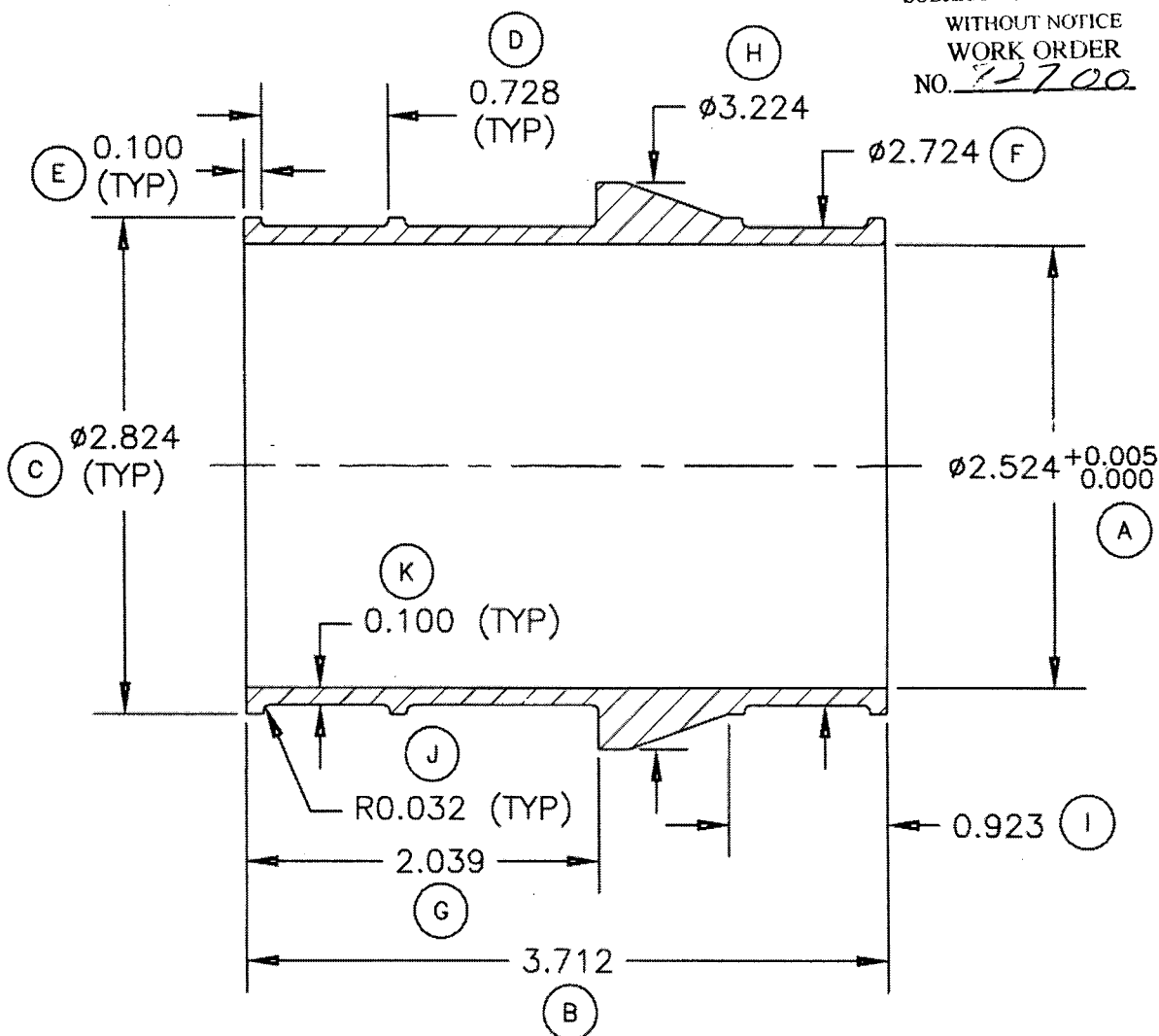
Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	<u>[Signature]</u>



DESIGN TH	DRAWN BY TH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED TH	APPROVED TH	DRAWING NO. DSK 077	REV. A SHEET 1 OF 1
DATE 03.05.20		TITLE TURNING DETAIL FOR D2892-1	SCALE 1:1
A	03.05.20	NEW ISSUE	

RELEASED
03.07.01

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 22700



D2892-1 TURNING DETAIL

Copyright © 2003 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries